

The logo consists of a red rounded rectangle containing the text "CO<sub>2</sub>Sustain" in white. The "CO<sub>2</sub>" is in a smaller font size than "Sustain", and a registered trademark symbol (®) is located at the top right of the word "Sustain".

**CO<sub>2</sub>Sustain<sup>®</sup>**

Cola

Increasing carbonation  
shelf-life with  
CO<sub>2</sub>Sustain<sup>®</sup>



## Objectives

- Current carbonation level at the end of shelf-life is 6.4g/l
- Can the carbonation level at the end of shelf-life be extended to 5.8g/l
- By the addition of CO<sub>2</sub> Sustain® to give a sensory match for fizziness



## Sample preparation

- Cola was re-carbonated on an Armfield carbonator to 2 carbonation specifications 6.4g/l and 5.8g/l
- CO<sub>2</sub> Sustain® was dosed @ 0.1g/l of 2501 into the bottles with 5.8g/l of CO<sub>2</sub> labelled 'A'
- Samples were filled into glass bottles and refrigerated overnight





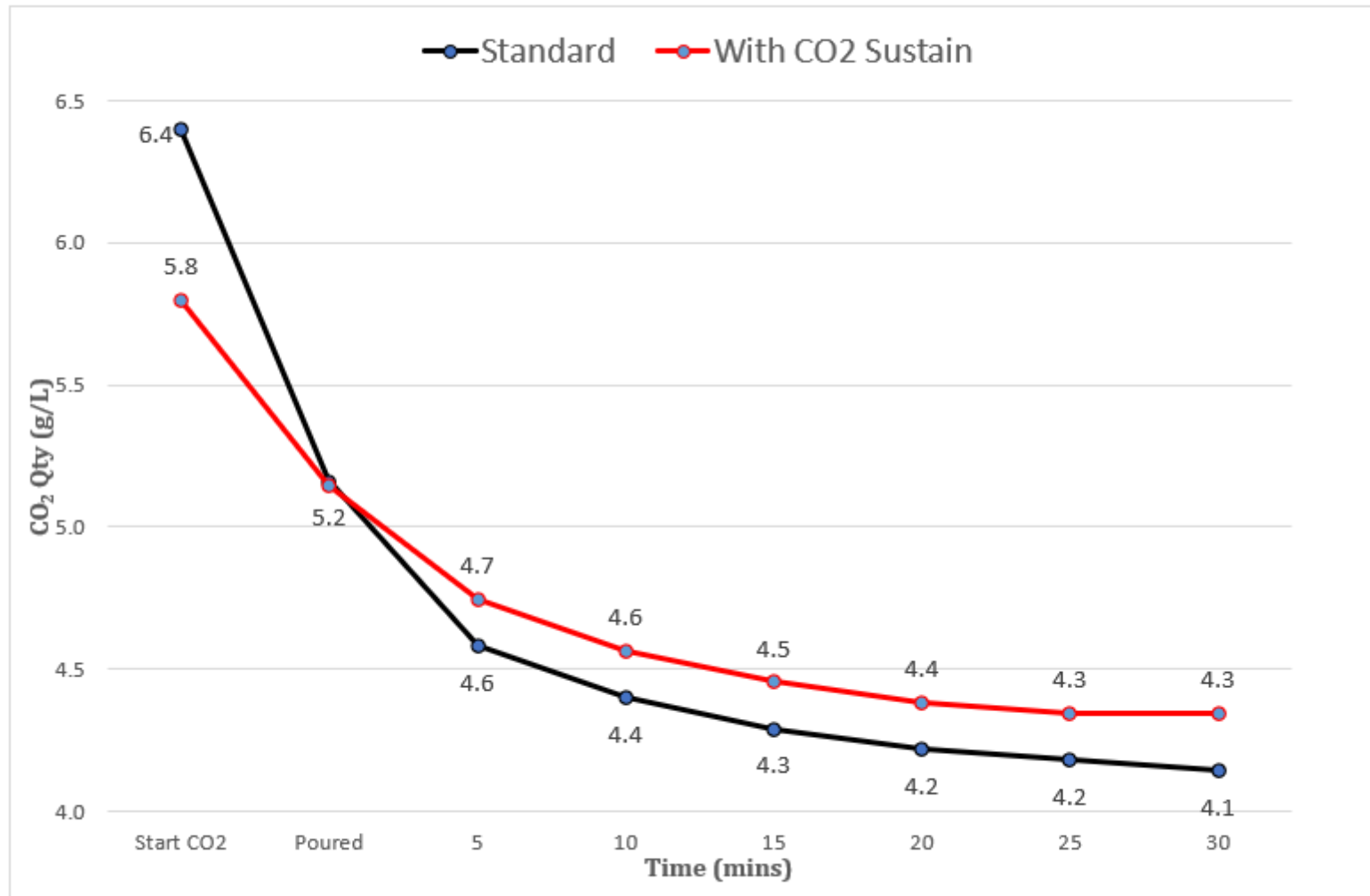
## Test methods

- A sensory panel (8 people) completed a blind taste where the participants were asked whether the CO<sub>2</sub> Sustain® sample 'A' was:
  - Less fizzy than sample B (blank)
  - More fizzy than sample B
  - No difference
- The participants drank directly from the bottle.
- The bottles were then tested for carbon dioxide loss on pouring
- The 275ml sample bottle was poured gently into a glass vessel on an analytical balance
- The weight of CO<sub>2</sub> lost was recorded over a 30-minute period



## Results - Sensory

- Of the 8 panelists, 5 people recorded the sample with CO<sub>2</sub> Sustain® as being fizzier
- 3 people recorded no difference



## Results – Carbon dioxide retention on pouring

- The graph shows that the sample with CO<sub>2</sub> Sustain® retained CO<sub>2</sub> more when poured
- At the point of pouring, both samples recorded a carbonation level of 5.2g/l despite having different starting carbonation levels of 6.4g/l and 5.8g/l (with CO<sub>2</sub> Sustain®)
- The final level of carbon dioxide retained after 30 minutes was 4.3g/l for the sample with CO<sub>2</sub> Sustain® and 4.1g/l for the standard sample





## Conclusions

- Adding CO<sub>2</sub>Sustain® has allowed a sensory match at 0.6g/l lower CO<sub>2</sub>
- If the beverage at the end of carbonation shelf-life is losing 01.g/l CO<sub>2</sub>/week then 0.6g would equate to an extra 6 weeks
- Also presents the possibility to lightweight the PET bottle